



**McMILLAN<sup>®</sup>**  
F I R E A R M S

Shoot to win.<sup>®</sup>







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F I R E A R M S

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## PRODUCT CATALOG

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## ABOUT McMILLAN FIREARMS

McMillan Firearms is a 32-year-old manufacturer of hunting and tactical bolt-action rifles. These rifles are available for a variety of applications in caliber ranges from .6mm through .50. The hunting lines of rifles are some of the most sought after high-end rifles on the market. From local sport hunting to long range shooting, McMillan Firearms makes the perfect rifle for your specific application. Although the majority of McMillan rifles are “standard products” in the McMillan line, many rifles are to-order custom builds.





# McMILLAN ALIAS CS<sup>5</sup> (CONCEALABLE SUBSONIC/SUPERSONIC SUPRESSED SNIPER SYSTEM)



## OVERVIEW

The McMillan ALIAS CS<sup>5</sup> is designed for stealth and concealment in urban settings. With the buttstock and suppressor detached, the CS5 is only 23.5" in overall length. It stores neatly into backpacks and other inconspicuous carriers, yet it delivers the stopping authority of a .308 projectile. The bolt action CS5 is a precision tactical rifle offering sub-MOA accuracy with both subsonic or full power .308 NEXUS ammunition. Hence, it is a dual purpose firearm serving subsonic as well as traditional sniper rifle roles.

## SPECS/AVAILABLE OPTIONS

**ACTION** McMillan ALIAS

**CALIBER** .308 Win

**BARREL** 12.5" Stainless, Match Grade with a twist rate of 1:8"

**MUZZLE/BRAKE** Threaded

**MAGAZINE** Detachable Box, 10 PSR Round

**STOCK** McMillan Firearms Tactical Stock

**TRIGGER** Anschutz

**WEIGHT** 10.6lbs (4.8kg)

**OVERALL LENGTH** 38" (96.52cm)

## AVAILABLE COLORS



BLACK



# McMILLAN ALIAS STAR (STANDARD TACTICAL APPLICATION RIFLE)



## OVERVIEW

The STAR is the standard tactical configuration for an ALIAS rifle. With a barrel that can be ordered from 18'-24", the ALIAS STAR is optimized for most common tactical applications. For a tactical professional, the ALIAS STAR delivers a sub-MOA performance, first shot uniformity, repeatability in all weather conditions, and repeatability after BRAKEdown and reassembly. Like all ALIAS rifles, the STAR can be reconfigured with interchangeable ALIAS components so you can customize it for any application.

## SPECS/AVAILABLE OPTIONS

**ACTION** McMillan ALIAS

**CALIBER** .308 Win

**BARREL** 18.5"-24" Stainless, Match Grade with a twist rate of 1:11"

**MUZZLE** Threaded muzzle with Thread Cap

**MAGAZINE** Detachable Magazine, 10 Round

**STOCK** McMillan Firearms Tactical Stock

**TRIGGER** Anschutz

**WEIGHT** 11.6lbs (5.3kg)

**OVERALL LENGTH** 44" (111.7cm)

## AVAILABLE COLOR



BLACK



# McMILLAN TAC-6.5



## OVERVIEW

The TAC®-6.5 is designed for urban tactical scenarios and is chambered in 6.5 Creedmoor with a medium heavy, match-grade stainless steel barrel. The tactical rifle stock features a spacer system, flush mount swivel cups, and adjustable cheekpiece. The TAC®-6.5 is built on a tactical chassis stock with detachable box magazine and features a 24" barrel.

## SPECS/AVAILABLE OPTIONS

**ACTION** Bolt-Action McMillan G31 SA Repeater

**CALIBER** 6.5 Creedmoor

**BARREL** 24" (61cm) Match Grade Stainless Steel, Medium Heavy Contour, No Flutes with a twist rate of 1:8"

**MUZZLE/BRAKE** Threaded 5/8-24" with Cap

**MAGAZINE** One 5-Round Detachable Box Mag

**STOCK** Cadex Strike Nuke

**TRIGGER** 3lb Adjustable

**WEIGHT** 11.5lbs (5.2kg)

**OVERALL LENGTH** 44.5" (113cm)

## AVAILABLE COLORS



BLACK



TAN



OD GREEN



STEALTH SHADOW VORTEX



SNIPER GRAY



# McMILLAN TAC-308



## OVERVIEW

The TAC®-308 is designed for urban tactical scenarios and is chambered in .308 Winchester with a medium heavy, match-grade stainless steel barrel. The McMillan tactical rifle stock features a spacer system, flush mount swivel cups, and integral adjustable cheekpiece. The TAC®-308 is built on a McMillan Firearms tactical stock with detachable box magazine and features a 20" barrel.

## SPECS/AVAILABLE OPTIONS

**ACTION** Bolt-Action McMillan G31 SA Repeater

**CALIBER** .308 Win

**BARREL** 20" (50cm) Match Grade Stainless Steel, Medium Heavy Contour,  
No Flutes with a twist rate of 1:10"

**MUZZLE/BRAKE** Threaded 5/8-24" with Cap

**MAGAZINE** One 5-Round Detachable Box Mag

**STOCK** McMillan A3-5 Tactical Stock

**TRIGGER** 3lb Adjustable

**WEIGHT** 11.5lbs (5.2kg)

**OVERALL LENGTH** 44.5" (113cm)

## AVAILABLE COLORS



BLACK



TAN



OD GREEN



# McMILLAN TAC-300



## OVERVIEW

“The TAC®-300 is designed for long-range tactical scenarios. It is chambered in .300 Winchester Magnum with a heavy, match-grade 26” stainless steel barrel with threaded cap. The McMillan Firearms tactical stock features a spacer system, integral adjustable cheekpiece, and flush mount swivel cups. The TAC®-300 includes a detachable box magazine.”

## SPECS/AVAILABLE OPTIONS

**ACTION** Bolt-Action McMillan G31 Long Repeater

**CALIBER** .300 Win Mag

**BARREL** 26” (66cm) Match Grade Stainless Steel, Medium Heavy Contour, No Flutes with a twist rate of 1:10”

**MUZZLE/BRAKE** Threaded 5/8-24” with Cap

**MAGAZINE** One 5-Round Detachable Box Mag

**STOCK** McMillan A5 Tactical Stock

**TRIGGER** 3lb Adjustable

**WEIGHT** 12lbs (5.4kg)

**OVERALL LENGTH** 46.5” (118.1cm)

## AVAILABLE COLORS



BLACK



TAN



OD GREEN



# McMILLAN TAC-338



## OVERVIEW

The TAC®-338 is chambered in .338 Lapua Magnum with a medium heavy, 27" barrel, featuring a 1:10" twist, and includes a muzzle brake. The McMillan Firearms tactical rifle stock features a spacer system, integral adjustable cheekpiece, and flush mount swivel cups. The TAC®-338 includes an adjustable trigger and a detachable 5 round box magazine.

## SPECS/AVAILABLE OPTIONS

**ACTION** Bolt-Action McMillan TAC338® Repeater

**CALIBER** .338 Lapua Magnum

**BARREL** 27" (68.6cm) Grade Stainless Steel, Medium Heavy Contour, No Flutes

**MUZZLE/BRAKE** APA

**MAGAZINE** One 5-Round Detachable Box Mag

**STOCK** McMillan A5 Tactical Stock

**TRIGGER** Adjustable

**WEIGHT** 13lbs (5.9kg)

**OVERALL LENGTH** 51" (129.5cm)

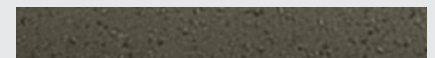
## AVAILABLE COLORS



BLACK



TAN



OD GREEN



# McMILLAN TAC-50C



## OVERVIEW

The McMillan TAC®-50C is an update to the renowned TAC®-50. The TAC®-50C features the new folding Cadex Dual Strike chassis system. It includes an adjustable cheekpiece with vertical adjustment and an adjustable buttstock. The stock incorporates a smaller pistol grip to fit a wider range of hand shapes, with and without gloves. Three 1913 MIL-STD rail sections allow for the addition and customization of accessories including a bipod. Suppressor optional.

## SPECS/AVAILABLE OPTIONS

**ACTION** Bolt-Action McMillan TAC®-50 Repeater

**CALIBER** .50 BMG

**BARREL** 29" (68.6cm) Match Grade, Navy Contour, Fluted with a twist rate of 1:15"

**MUZZLE/BRAKE** APA

**MAGAZINE** One 5-Round Detachable Box Mag

**STOCK** Cadex Dual Strike 50 Series

**TRIGGER** Jewell Bottom Safety

**WEIGHT** 24lbs (10.9kg)

**OVERALL LENGTH** Collapsed Length: 42.8" (108.7cm)

Extended Length: 51.8" (131.6cm)

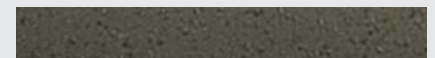
## AVAILABLE COLORS



BLACK



TAN



OD GREEN



# McMILLAN TAC-50A1



## OVERVIEW

The TAC®-50A1 features a redesigned fiberglass stock with a fore end that is 5" longer, moving the bipod forward, and improving balance. The TAC®-50A1 includes an integral cheekpiece with an option for vertical adjustment. The stock incorporates a smaller pistol grip to fit a wider range of hand shapes, with and without gloves.

## SPECS/AVAILABLE OPTIONS

**ACTION** Bolt-Action McMillan TAC®-50 Repeater

**CALIBER** .50 BMG

**BARREL** 29" (68.6cm) Match Grade, Navy Contour, Fluted with a twist rate of 1:15"

**MUZZLE/BRAKE** APA

**MAGAZINE** One 5-Round Detachable Box Mag

**STOCK** TAC®-50A1 with Adjustable Cheekpiece, Spacer System, and Decelerator Pad

**TRIGGER** Jewell Bottom Safety

**WEIGHT** 26lbs (11.8kg)

**OVERALL LENGTH** 58" (147.3cm)

## AVAILABLE COLORS



BLACK



TAN



OD GREEN



# THOR RAIDER

The THOR Raider represents a state-of-the-art design in a durable, compact, ultra quiet silencer for 5.56mm caliber rifles. This suppressor is so effective that it can be used safely and comfortably without hearing protection in confined areas such as underground structures, aircraft hangers, and small seagoing vessels. The THOR Raider is designed to be utilized on bolt-action rifles and semi-auto AR platforms. It is available LE and standard lengths.

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<b>Caliber</b>	.....5.56 Nato/ .223 Rem
<b>Length</b>	.....5.7" (14.5cm) / 6.7" (17cm)
<b>Diameter</b>	.....1.5" (3.81cm)
<b>Weight</b>	.....14.8oz (419.6g) / 16oz
<b>Thread Pitch</b>	.....(453.6g) 1/2x28"
<b>Material</b>	.....Titanium
<b>Finish</b>	.....Matte Cerakote



# THOR THUNDERTRAP

The AWC THOR Thundertrap celebrates our 6th generation of the Thundertrap in a shorter and lighter package. Designed to deliver the accuracy demanded by law enforcement snipers and bench rest shooters, this suppressor retains spent gases for a longer period causing the sound emitted to be a soft hiss rather than a pop. The THOR Thundertrap is constructed from titanium and available in calibers for most bolt-action and semi-auto rifles. Available in LE, standard, and XL lengths.

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<b>Caliber</b>	......22 - .50BEO
<b>Length</b>	.....7.3" (18.5cm) / 8.3" (21cm)
	.....9.3" (23.6cm)
<b>Diameter</b>	.....1.625" (4.1cm)
<b>Weight</b>	.....15oz (425.2g) / 20oz (567g)
<b>Thread Pitch</b>	.....Caliber Specific
<b>Material</b>	.....Titanium
<b>Finish</b>	.....Matte Cerakote

*\*see website for .338-.50BEO specs*





# THOR PSR

Designed for elite US Military users, the THOR PSR over-the-muzzle brake suppressor was engineered by AWC in partnership with Surgeon Rifles. The THOR PSR suppressor mounts over the included muzzle brake for a faster attachment method that maintains the accuracy and repeatability of traditional thread-on suppressors. Available in LE, standard, and XL lengths.

- Caliber** .....223 - .338LM
- Length** ..... 6" (15.2cm) / 8" (20.3cm) ..... 10.4" (26.4cm)
- Diameter** .....1.625" (4.1cm)
- Weight** .....13.8oz (391.2g) / 18.6oz (527.3g)
- Muzzle Brake** ..... PSR Brake Included
- Thread Pitch**..... Caliber Specific
- Material** ..... Titanium
- Finish**.....Matte Cerakote



# THOR TURBODYNE

The AWC Turbodyne is absolutely the most compact, effective, and quiet .50 caliber suppressor available on the market today. Constructed of 100% stainless steel and 360 degree circumferentially welded, the Turbodyne significantly reduces sound signatures and db. The bullet impact can be heard and is the primary source of sound while the lack of concussion allows for hours of comfortable shooting.

- Caliber** .....50BMG
- Length** .....16" (40.64cm)
- Diameter** .....2" (5cm)
- Weight** ..... 96oz (2.7kg)
- Thread Pitch**..... Application Specific
- Material**.....Stainless Steel
- Finish**.....Matte Cerakote







## NEXUS MATCH GRADE

Nexus Ammunition's Match line of ammo is designed to exceed the expectations of the most discerning customers. Using top-quality components and proprietary loading methods, Nexus is able to achieve tolerances rarely seen even in handload applications, in our factory ammunition. The "Nexus Method" incorporates quality control requirements not present elsewhere in the industry, often resulting in single digit standard deviation.

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### AVAILABLE CALIBERS INCLUDE:

.223 Rem  
.260 Rem  
6.5 Creedmoor  
.308 Win  
.308 Win Subsonic  
.300 Win Mag  
.338 Norma Mag  
.300 Norma Mag  
.338 Lapua  
6.5X47 Lapua

970 E. Lone Cactus Drive | Phoenix, AZ 85024 | 800.401.7269 | [www.nexusammo.com](http://www.nexusammo.com)











# STRATEGIC ARMORY CORPS



Strategic Armory Corps was formed with the goal of acquiring and combining market-leading companies within the firearms industry. Each company that is brought into the S.A.C. family fulfills a consumer need with their brand of niche products. To date, five highly respected manufacturing companies have been acquired. These companies form a strong base of products and services that are designed to meet the expectations of military, law enforcement, commercial groups, and individual users around the world.

## OUR BRANDS

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### ARMALITE

ArmaLite is a 60-year-old manufacturer of the popular AR style sporting rifles in .223 and .308, and select bolt-action rifles in large calibers such as .338 and .50BMG. There is a wide product offering combining various features, barrel lengths, stock designs, and colors. With a long history of sales, the company has also developed an extensive line of aftermarket accessories and replacement parts for their platforms.



### AWC SILENCERS

AWC is a 30-year-old manufacturer of firearm sound suppression technology and products, commonly known as "silencers". Given that suppressors are an important accessory for firearms to minimize hearing issues and reduce sound signatures, both in military and consumer applications, it is a critical piece of the Strategic Armory Corps offering.



### NEXUS AMMUNITION

Nexus Ammunition produces the most advanced small-arms ammunition on the market. Supported by 23 patents, Nexus uses a proprietary high-density powder core technology to offer a "green" and highly effective alternative to traditional lead based projectiles. This technological process also allows the company to engineer specialty ammunition to accomplish specific objectives that aren't available anywhere else. The consistency of this ammunition make it perfect for those who depend on accuracy and reliability in every round: military, law enforcement, hunters, and competitive shooters.



SURGEON RIFLES

### SURGEON RIFLES

Surgeon Rifles is a manufacturer of high-end precision bolt-action rifles made for military, law enforcement, and individual consumers. All Surgeon Rifles start with the Surgeon Action as the heart. To assure the most accurate rifle systems, the Surgeon Action is paired with the finest barrels, triggers, and chassis'/stocks available.





# STRATEGIC ARMORY CORPS



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